NIKKEN SK Output

NIKKEN

Angle Heads











Our Company

NIKKEN Kosakusho Europe are leading suppliers of elite precision engineering products.

With research and development located at the **NIKKEN** Innovation Centre Europe (NICe), distribution and service operations at the Euro Centre, **NIKKEN** operates in high stature manufacturing environments covering aerospace, medical, oil and gas, motor sport, power engineering as well as the mould and die sectors.

Creative and innovative, **NIKKEN** Europe are at the forefront and number one choice for precision manufacturers, Original Equipment Manufacturers (OEMs) and Tier One suppliers.

NIKKEN's market leading solutions include:

- Performance CNC Rotary Tables
- High Accuracy NC Tooling Solutions
- Tool Presetters
- Spindle Optimisation Solutions
- Custom Workholding & Fixturing

NIKKEN's extensive product range, combined with technical expertise, training and after sales service, come together to deliver a superior end-to-end experience that allows our customers the opportunity to successfully compete in the global marketplace.

Innovation Centre is of Global importance, we take projects from our parent in Japan, from our customers around Europe and around the globe and we develop practical solutions. Looking in to the future we see more and

more opportunities in those areas, in new material fields and new processes.

Tony Bowkett - CEO NIKKEN Kosakusho Europe



Our History

NIKKEN Kosakusho Europe is a subsidiary of **NIKKEN** Kosakusho Works Limited, Japan, with principle activities covering the import and distribution of the complete **NIKKEN** product range.

With operations across three continents, offices in over 70 countries and a 15,000 product range, **NIKKEN** has earned and maintained a reputation globally for producing quality products.

Our people are at the heart of our operations. Our goal is the same where ever our team members may be: to uphold a unified standard of quality performance and excellence in our products and to our customers.

NIKKEN Kosakusho are continually striving to improve technology through research and development, innovation and industry knowledge to ensure that our customers can compete and win in their demanding market sectors.



TECHNICAL DATA page 4

LINEA CONTROL CONTROL STANDARD (T90-TCU) page 7 - 13 page 14 - 16 page 18- 25 page 26





Spindle with arbor made as one solid piece of hardened steel to increase resistance to bending stress up to 25%. Completely ground and balanced at 6,3G. Possibility to reach higher RPM without vibrations



Casting made of GS 600 stabilized spheroidal cast iron to better absorb vibrations. Increased thermal stability and rigidity compared to materials such as steel and aluminum. Mat chromed finishing outside and ground bearing housing



Output spindle made of hardened alloyed steel with double labyrinth seal. Completely ground with tolerance lower than 5 micron to ensure a longer tool life.



Flange arm and pin as monolithic piece to grant an increased rigidity and stability to the whole structure whilst machining. Very precise pitch dimension and perfect match of the cylindrical pin with the stop block sleeve.



Lapped side surface for correct alignment of the tool.

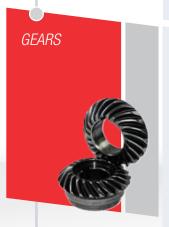


All spare parts are laser marked with Alberti logo to guarantee the authenticity and simplify the recognition of each single item.
All parts are measured with our new high precision 3D measuring machine inside a temperature controlled room.





Angular contact super precision bearings with ABEC 7 and 9 accuracy rate. Mounted in ground bearing housing inside of the body, they ensure a perfect concentricity and stability during machining.



Gears made of steel superalloy. They are hardened, completely ground and treated with isotropic polishing which allows to reach 0,01Ra roughness with a dramatic reduction of the vibrations and friction.



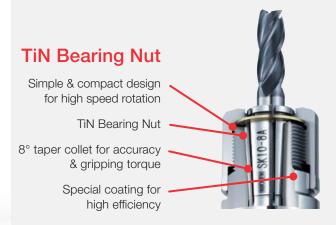
Mechanical seal specially studied to reach high pressure up to 100 bar and higher RPM.



Low-friction seals made of a special composition. All studied and developed by Alberti.

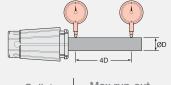
NIKKEN SK Collet System

The Slim Chuck incorporates **NIKKEN's** exclusive TiN (Titanium Nitrided) Bearing Nut technology. This allows for improved tightening and accuracy thus delivering better all-round performance.



Collet Concentricity (SK)

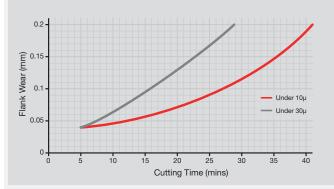




Collet	Max ru	ın-out		
type	At nose	At end		
Standard	1μ	5μ		
Р	1μ	3μ		
A	1μ	3μ		

Run-out Vs. Wear (+30% Life)

To consider the effect that physical run-out contributes to decreases in tool life and increased wear, our Zero-Fit Slim Chuck was adopted to actually apply and exaggerate the run-out whilst profile cutting Ti 6Al-4V.





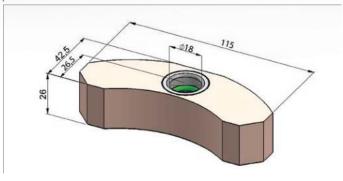




This range of angle heads is designed to be used on machining centres with ATC tool changer and therefore can be mounted in the tool magazine and be automatically exchanged in the machine spindle. The correct positioning of the head is ensured by the stop block mounted on the machine spindle which also prevents the rotation.

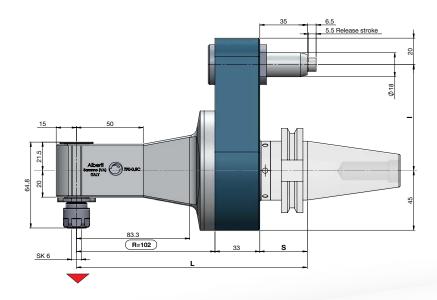
Dimensions STOP BLOCK for heads

T90cn-0,5 / 1,5 / 2,5 / 3,5





T90cn-0,5C





Ratio 1:1



RPM $10.000 \; min^{-1}$



Max. axial load 150 N



Torque 8 Nm



Weight 4 kg



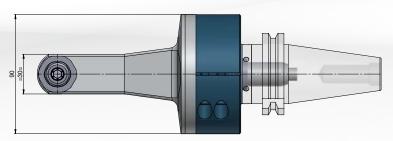
Collet SK6 Ø 0,5/6 mm



* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -





Direction of rotation opposite to machine spindle













Shank	DIN-698	871	CAT		MAS-BT		HS	SK	CAI	РТО	KM
Size	30	40	50	30	40	50	63-80	100	C5-C6	C8	50-63
1	65-80	65-80-(110*)	80-(110*)	65-80	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	30	35	41	42	45	38	40	40
L	170	170	170	165	170	176	177	180	173	175	175

*optional

Non interchangeable input drive shank

Options



bar max

12

Coolant through pin







T90cn-0,5L



Ratio 1:1



RPM $10.000 \; min^{-1}$



Max. axial load 150 N



Torque



8 Nm



Weight 4,3 kg

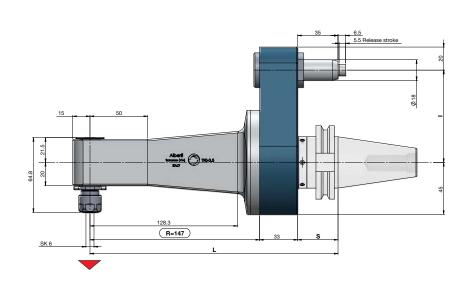


Collet

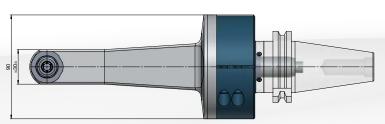
SK6 Ø 0,5/6 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book







Direction of rotation opposite to machine spindle













Shank	DIN-698	371	CAT		MAS-BT		HS	SK	CAI	РТО	KM
Size	30	40	50	30	40	50	63-80	100	C5-C6	C8	50-63
1	65-80	65-80-(110*)	80-(110*)	65-80	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	30	35	41	42	45	38	40	40
L	215	215	215	210	215	221	222	225	218	220	220

*optional

Non interchangeable input drive shank

Options



bar max

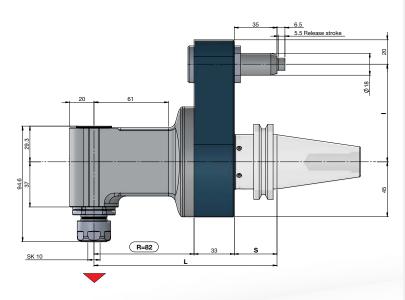
12

Coolant through pin

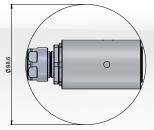


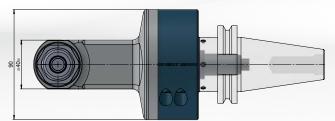


T90cn-1,5



Minimum diameter without tool







Ratio 1:1



RPM $8.000~min^{-1}$



Max. axial load 250 N



Torque 15 Nm



Weight 4,3 kg



Collet SK10 ø 1/10 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -



Direction of rotation opposite to machine spindle













Shank	DIN-69	871	CAT		MAS-BT		HS	SK	CAI	РТО	KM
Size	30	40	50	30	40	50	63-80	100	C5-C6	C8	50-63
1	65-80	65-80-(110*)	80-(110*)	65-80	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	30	35	41	42	45	38	40	40
L	150	150	150	145	150	156	157	160	153	155	155

*optional

Non interchangeable input drive shank

Options



bar max

12 Coolant through pin

bar max

12

Coolant through pin and spindle







T90cn-1,5L



Ratio 1:1



RPM $8.000~min^{-1}$



Max. axial load 250 N



Torque

15 Nm



Weight 5,2 kg

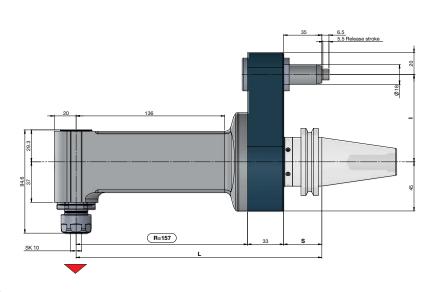


Collet

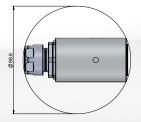
SK10 ø 1/10 mm

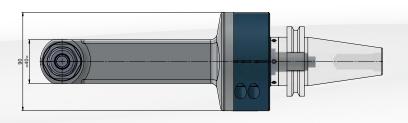
* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -Instruction book











Internal coolant - Max. 40 bar

Direction of rotation opposite to machine spindle













Shank	DIN-698	871 (CAT		MAS-BT		HS	SK	CAI	РТО	KM
Size	30	40	50	30	40	50	63-80	100	C5-C6	C8	50-63
1	65-80	65-80-(110*)	80-(110*)	65-80	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	30	35	41	42	45	38	40	40
L	225	225	225	220	225	231	232	235	228	230	230

*optional

Non interchangeable input drive shank

Options



bar max

12



bar max

12

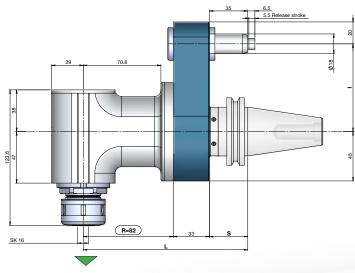
Coolant through pin and spindle



Coolant through pin



T90cn-2,5





Ratio 1:1



RPM $6.000~min^{-1}$



Max. axial load 510 N



Torque 30 Nm



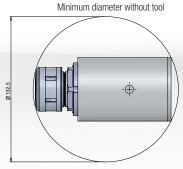
Weight 5,4 kg

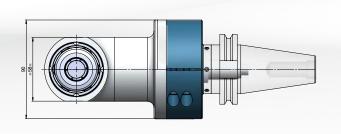


SK16 ø 1/16 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -





Direction of rotation same as machine spindle













Shank	DIN-69871	CAT	MAS	S-BT	HS	SK	CAI	РТО	KM
Size	40	50	40	50	63-80	100	C5-C6	C8	63
	65-80	80-(110*)	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	41	42	45	38	40	40
L	150	150	150	156	157	160	153	155	155

*optional

Non interchangeable input drive shank

Options



bar max 12

Coolant through pin



bar max

12

Coolant through pin and spindle







T90cn-2,5L



Ratio 1:1



RPM 6.000 min⁻¹



Max. axial load 510 N



Torque 30 Nm



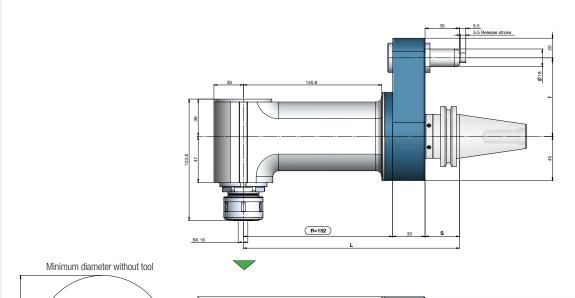
Weight 6,7 kg



Collet SK16 ø 1/16 mm

STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -Instruction book





Internal coolant - Max. 40 bar

Direction of rotation same as machine spindle

-∳-













Shank	DIN-69871	CAT	MA	S-BT	H	SK	CA	РТО	KM
Size	40	50	40	50	63-80	100	C5-C6	C8	63
1	65-80	80-(110*)	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	41	42	45	38	40	40
L	220	220	220	226	227	230	223	225	225

*optional

Non interchangeable input drive shank





bar max 12

Coolant through pin



bar max

12

Coolant through pin and spindle



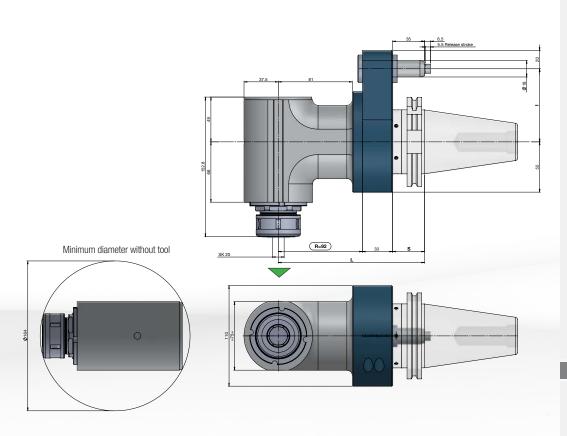
8.000

High speed RPM max.





T90cn-3,5





Ratio 1:1



RPM 4.000 min⁻¹



Max. axial load 1.250 N



Torque 50 Nm



Weight 11 kg



Collet SK20 ø 2/20 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -



Direction of rotation same as machine spindle













Shank	DIN-69871 CAT	MAS-BT	HSK		CAPTO		КМ
Size	50	50	63-80	100	C6	C8	63
1	80-110	80-110	80-110	80-110	80-110	80-110	80-110
S	35	41	42	45	38	40	40
L	160	166	167	170	163	165	165

*optional

Non interchangeable input drive shank





bar max 12 Coolant through pin



bar max 12

Coolant through pin and spindle



6.000

High speed RPM max.





TH90cn-1,5 100 bar



Ratio 1:1



RPM **10.000** min⁻¹



RPM Dry running 8.000 min⁻¹



Max. axial load 250 N



Torque 15 Nm



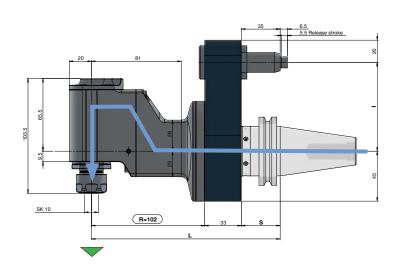
Weight 4,5 kg



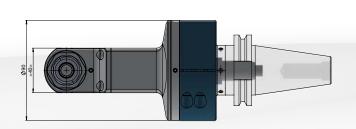
Collet SK10 ø 1/10 mm

STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book







Dry running also possible

Direction of rotation same as machine spindle













Shank	DIN-698	871	CAT		MAS-BT		HS	SK	CAF	РТО	KM
Size	30	40	50	30	40	50	63-80	100	C5-C6	C8	50-63
1	65-80	65-80-(110*)	80-(110*)	65-80	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	30	35	41	42	45	38	40	40
L	170	170	170	165	170	176	177	180	173	175	175

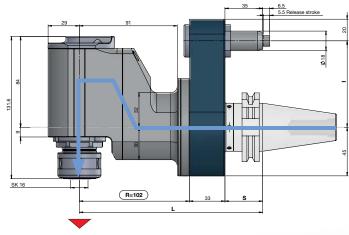
*optional

Non interchangeable input drive shank

Options



TH90cn-2,5 100 bar





Ratio 1:1



RPM **9.000** min⁻¹



RPM Dry running **6.000** min⁻¹



Max. axial load 510 N



Torque 30 Nm



Weight 5,5 kg

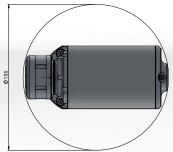


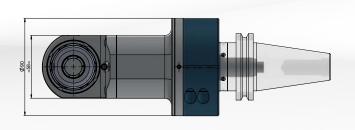
Collet SK16 ø 1/16 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book

Minimum diameter without tool





Dry running also possible

Direction of rotation opposite to machine spindle













Shank/ <i>Cono</i> / <i>Aufnahme</i>	DIN-69871	CAT	MAS	S-BT	HS	SK	CAI	РТО	КМ
Size/Grandezza/Größe	40	50	40	50	63-80	100	C5-C6	C8	50-63
1	65-80 - (110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80 -(110*)	80-(110*)	65-80-(110*)	80-(110*)	65-80-(110*)
S	35	35	35	41	42	45	38	40	40
L	170	170	170	176	177	180	173	175	175

*optional

Non interchangeable input drive shank

Options





TH90cn-3,5 100 bar



Ratio 1.1



 $\begin{array}{c} \text{RPM} \\ 8.000 \text{ min}^{\text{-1}} \end{array}$



RPM Dry running **4.000** min⁻¹



Max. axial load 1.250 N



Torque 50 Nm



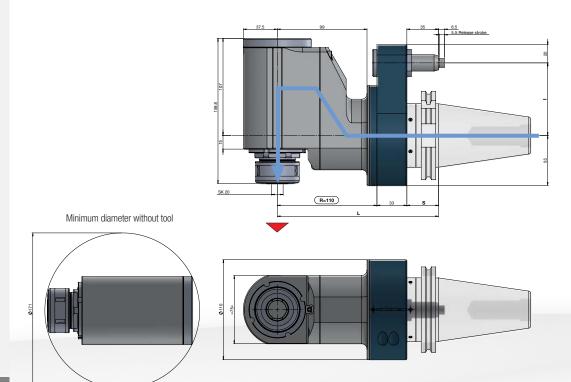
Weight 12 kg



Collet SK20 ø 2/20 mm

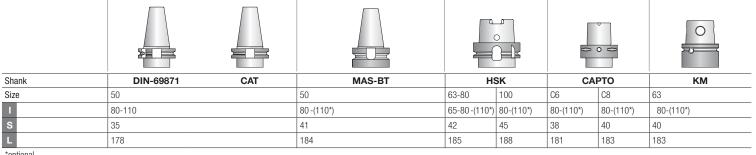
* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book



Dry running also possible

Direction of rotation opposite to machine spindle



υμιιστιαι

Non interchangeable input drive shank

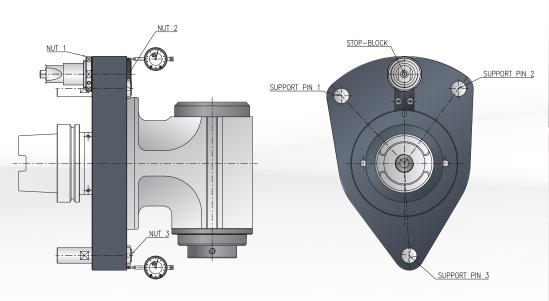
Options





3 Point Support

In order to increase rigidity and stability during machining, Alberti can build a special flange with 3 point support system. The flange is custom-made according to the dimension of the machine spindle. With this system the head cannot be loaded into the tool magazine but requires an external uploading or pick up station



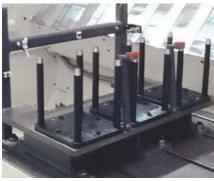




PICK UP AND SUPPORTS FOR LARGE HEADS

In case of big and heavy heads Alberti can study a simple pick up station to be placed on the table.

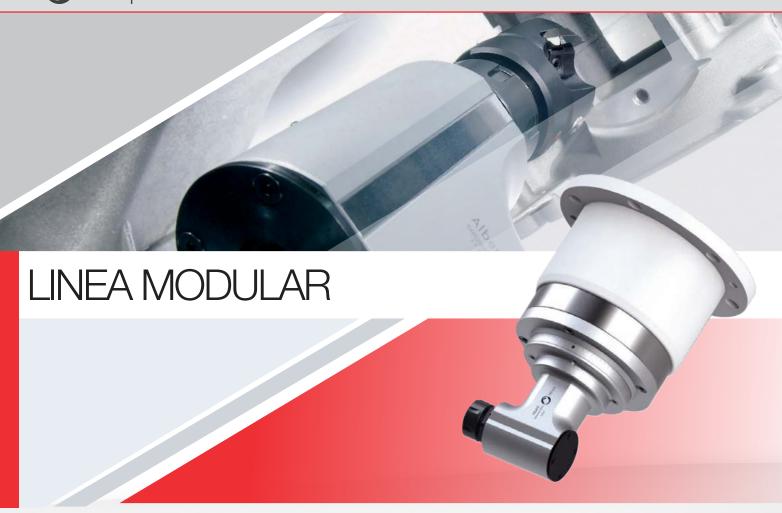










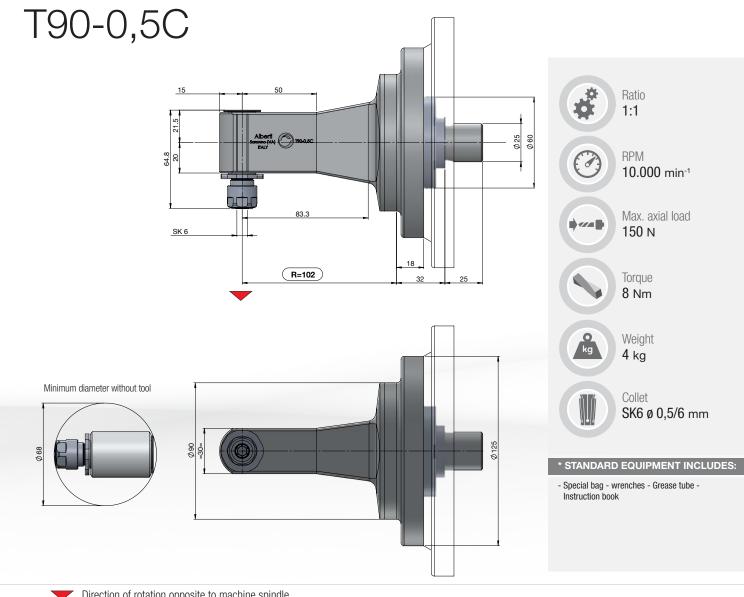


Angle heads of the MODULAR line are suitable to be mounted on traditional machine tools and are attached to the spindle through a flange. They are sold together with an interchangeable shank and a universal flange and they can extend the total length thanks to extension spacers. For a correct mounting, it is necessary to build an adapting flange to be screwed between the head and the machine spindle.



Example of mounting the head on the machine with extension





Direction of rotation opposite to machine spindle



Options bar max 12

Coolant through spindle







T90-0,5L



Ratio 1:1



RPM $10.000 \; min^{-1}$



Max. axial load 150 N



Torque

8 Nm



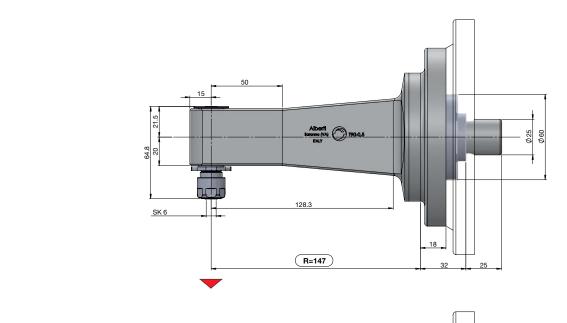
Weight 4,3 kg

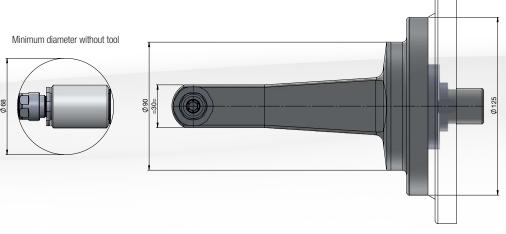


Collet SK6 Ø 0,5/6 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book





Direction of rotation opposite to machine spindle



Options

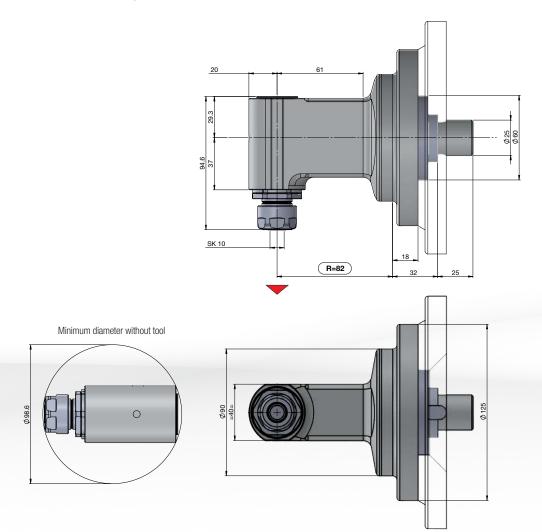


bar max 12

Coolant through spindle



T90-1,5





Ratio 1:1



RPM 8.000 min⁻¹



Max. axial load 250 N



Torque 15 Nm



Weight 4,3 kg



Collet SK10 ø 1/10 mm

STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book



Direction of rotation opposite to machine spindle



Options



bar max

12

Coolant through spindle



1111111

10.000

High speed optional RPM max.







T90-1,5L



Ratio 1:1



RPM 8.000 min⁻¹



Max. axial load 250 N



Torque

15 Nm



Weight 5,2 kg

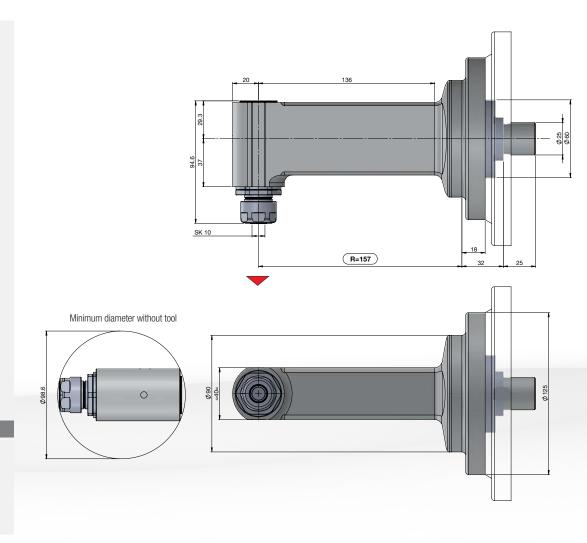


Collet

SK10 ø 1/10 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book



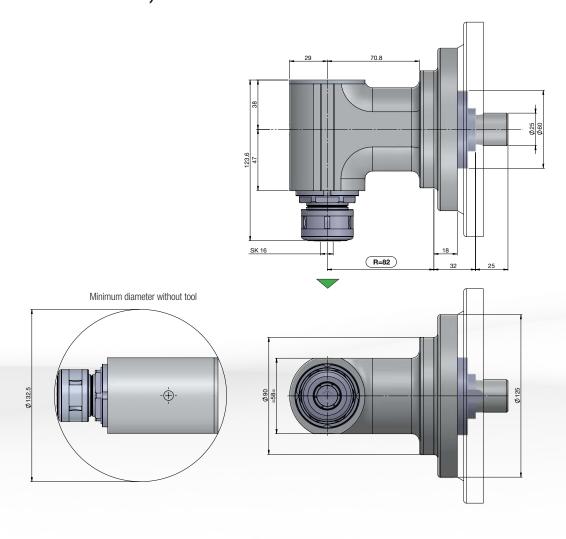
Direction of rotation opposite to machine spindle



Options bar max 10.000 12 Coolant through spindle High speed optional RPM max.



T90-2,5





Ratio



RPM 6.000 min⁻¹



Max. axial load 510 N



Torque 30 Nm



Weight 5,4 kg



Collet SK16 ø 1/16 mm

* STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube -



Direction of rotation same as machine spindle



Options



bar max

12

Coolant through spindle



8.000

High speed RPM max.







T90-2,5L



Ratio 1:1



RPM **6.000** min⁻¹



Max. axial load 510 N



Torque 30 Nm



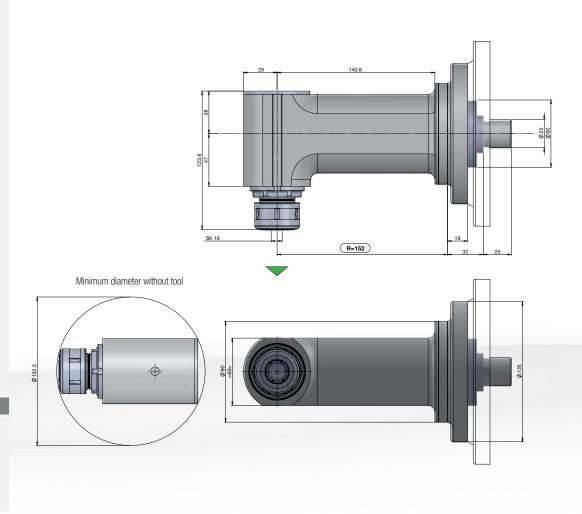
Weight 6,7 kg



Collet SK16 ø 1/16 mm

STANDARD EQUIPMENT INCLUDES:

- Special bag - wrenches - Grease tube - Instruction book



Direction of rotation same as machine spindle



Options

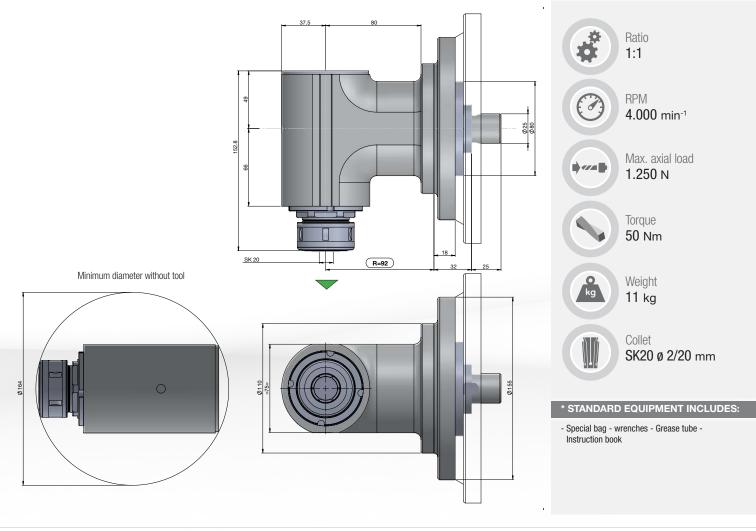
bar max
12

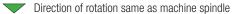
Coolant through spindle

Note the property of the propert



T90-3,5





					0 0 0	0	
Shank	DIN-69871	CAT	MAS-BT	HSK	CAPTO	KM	-



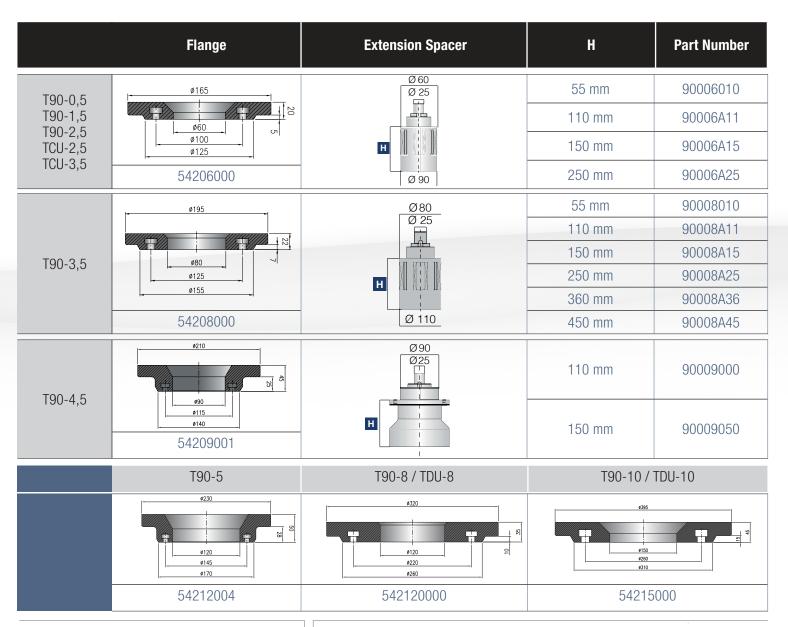






LINEA MODULAR

The modular system makes it possible to extend the length of the body by adding a spacer. The extension spacer, drive tapers and universal flange are modular and therefore interchangeable among all the heads of similar size.



Example of flange mounting for modular heads including extension spacers





Notes	



NIKKEN Innovation Centre Europe

Advanced Manufacturing Park, Brindley Way, Catcliffe, Rotherham, S60 5FS, UK

t: +44 (0)1709 366306 | **f:** +44 (0)1709 376683

t: +44 (0)1709 366306 | I: +44 (0)..... e: info@nikken-world.com | w: www.nikken-world.com | C C C



